



September 1, 1990

Health	2
Flammability	0
Reactivity	0
Personal Protection	B

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## MATERIAL SAFETY DATA SHEET

### SECTION I - General Information

**Product Name:** Trepan 1200R Developer and Replenisher  
**Catalog Number:** 40DE406  
**Formula:** Aqueous Solution

### SECTION II - Product and Hazardous Ingredients Information

ITEM	CAS #	PERCENT	PEL	SARA	
				RQ / TPQ	
Potassium Sulfite	10117-38-1	25-30	N/A	N/A	N/A
Hydroquinone	123-31-9	1-5	2mg/m <sup>3</sup> (TWA)	1#	500#
Sodium Metaborate	7775-19-1	1-5	N/A	N/A	N/A
Water	7732-18-5	N/A	N/A	N/A	N/A

### SECTION III - Physical Data

**BOILING POINT:** >212° F  
**VAPOR DENSITY (mmHg):** ~ 0.6  
**SPECIFIC GRAVITY:** ~ 1.34  
**PERCENT VOLATILE BY WEIGHT:** ~ 62 %  
**APPEARANCE AND ODOR:** Light yellow.

**VAPOR PRESSURE (mmHg):** ~ 18.0  
**SOLUBILITY IN WATER:** Complete  
**pH:** ~ 10.15  
**EVAPORATION RATE:** N/A

### SECTION IV - Fire and Explosion Hazard Data

**Flash Point:** None  
**Extinguishing Media:** Use method appropriate for surrounding fire.  
**Special Fire Fighting Procedures:** Use self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes.  
**Unusual Fire and Explosions Hazards:** Fire or excessive heat can cause hazardous decomposition products.

### SECTION V - Health Hazard Data

**TLV (ACGIH):** Hydroquinone, 2mg/m<sup>3</sup> (TWA).

#### Effects of Overexposure:

**Inhalation:** Expected to be a low hazard under normal conditions.

**Eyes:** Vapor may cause irritation. Contact may cause burns.

**Skin:** Repeated and prolonged contact may cause irritation.

**Ingestion:** Do not take internally. Harmful if swallowed.

#### Emergency First Aid Procedures:

**Eyes:** Flush with large amounts of water for 15 minutes. Seek medical attention immediately.

**Skin:** Flush with water. If irritation occurs, seek medical attention.

**Ingestion:** Induce vomiting. Seek medical attention immediately giving full details of amount ingested and toxicity.

**Inhalation:** Move to fresh air.

**EVIDENCE OF CARCINOGENICITY:** Hydroquinone • **Teratogenicity:** N/A • **Reproductive Toxicity:** N/A •  
**Mutagenicity:** NA • **Synergistic Products:** N/A

## **SECTION VI - Reactivity Data**

**Stability:** Stable.

**Incompatibility:** Strong acids.

**Hazardous Decomposition Products:** When heated to decomposition it can emit toxic fumes of SO<sub>x</sub>. Contact with strong acids may release Sulfur Dioxide.

**Hazardous Polymerization:** Will not occur.

**Conditions to Avoid:** Strong acids.

## **SECTION VII - Spill or Leak Procedure**

**Steps to be taken in Case Material is Released or Spilled:** Wear protective clothing as specified in Section VIII. If federal, state and local laws permit, flush to the sewer with large amounts of water.

**Waste Disposal:** If federal, state and/or local laws permit, flush to sewer with large amounts of water. Otherwise dispose of contaminated product and materials used in cleaning up the spill in a manner approved for this material. Consult proper federal, state and/or local regulatory agencies to ascertain proper disposal procedures.

## **SECTION VIII - Special Protection Information**

**Respiratory Protection (Specify Type):** Should not be necessary under normal conditions.

**Ventilation:** Good local mechanical ventilation should be sufficient.

### **Protective Equipment:**

**Gloves:** Impervious gloves.

**Eyes:** Wear protective goggles.

**Other:** As necessary to prevent skin contact. Eyewash facilities in vicinity of use.

## **SECTION IX - Special Precautions**

**Precautions to be taken in Handling and Storage:** Keep away from strong acids. Wash thoroughly after use.

The information contained in this material safety data sheet is furnished without warranty of any kind. The user should consider this data a supplement to other information gathered and must make independent determination of suitability and completeness of information from this and other sources to assure proper use and disposal of this materials and the health and safety of employees and customers. This statement is incorporated as part of this Material Safety Data Sheet.